and 4b may be a thermoplastic elastomer which has a melting point of between 100°C and 170°C, whereas the spacer 13 may be made of polyethylene which has a melting point between 100°C and 130°C. A temperature difference between a molding temperature of the molding material and a melting point of the spacer may be between 0°C and 100°C. Alternatively, the spacer 13 may be made of soft or flexible synthetic resin such as an elastomer, a material designated by ~~Everflex~~ EVERFLEX (trademark), PVC or the like which is of the same type as the molding material. Of course, a variety of elastomers such as an olefin elastomer, an urethane elastomer and the like may each be used as the molding material. A different molding material and a different material for the spacer may be used. ~~It is of~~ Of course, ~~that~~ this ~~leads~~ may lead to a variation in the molding temperature and melting point.